**BMW** 

# **Application for Certification**

Model Year:	2016				
Manufacturer Name:	BMW				
Test Group:	GBMXT03.0	N57			
Test Group Description:	In-Line 6-Cy	linder, 4-	Stroke, 3.0 Lite	er, Diesel	
Durability Group:	GBMXDPDN	INV5A			
Durabilty Group Description:	4-stroke Diesel Cycle diesel direct fuel injection ceramic, monolith, unheated Palladium, Platinum, Rhodium Diesel Particulate Filter Exhaust Gas Recirculation NOx Absorber Catalyst Selective Catalytic Reduction				
Vehicle Class:	LDT3/MDV	/2			
Applicable Standards:	LEV II - ULE	V / Tier 2	- Bin 5		
Carlines Covered:	X5 xDrive35	d			
Vehicles Tested:	VID	Conf.	Test	Test Number	
Exhaust:	0C06535	02	FTP75	GBMX10038552	
			HWY	GBMX10038553	
			US06 (LVW)	GBMX10038602	

For questions, Contact: Thomas Hofmann, 201 / 571 - 5195

GBMX10038601

GBMX10038600

GBMX10038605

GBMX10038604

SC03 (LVW)

Cold CO

US06 (ALVW)

SC03 (ALVW)

04

BMW

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#### 1. Correspondence and Communications

- 1.1. Authorized Persons
- 1.2. Certificate Information

Refer to Common Section, Section 1, Item 1.1 Refer to Common Section, Section 1, Item 1.2

1.3. Primary certification contact:

Name: Thomas Hofmann Phone Number: 201 / 571 - 5195 Fax Number: 201 / 571 - 5479 E-Mail-Address: Thomas.Hofmann@bmwna.com

## 2. Durability Group Description

2.1. Durability Group Name
----------------------------

- 2.2. Combustion Cycle
- 2.3. Engine type
- 2.4. Fuel used
- 2.5. Basic fuel metering system
- 2.6. Catalyst construction
- 2.7. Precious Metals in Catalyst
- 2.8. Soot filter Construction
- 2.9. Precious Metals in Soot filter
- 2.10. Precious Metal Loading
- 2.11. Range of Catalyst Grouping Statistics

4-stroke Diesel Cycle

piston, water cooled

GBMXDPDNNV5A

- diesel
  - direct fuel injection

ceramic monolith unheated, closed coupled

Palladium Platinum Rhodium

ceramic, monolith, unheated

Palladium Platinum

Refer to Section 16, Confidential Information

3.9 - 2.9

## 3. Evaporative / Refueling Family Description

not applicable

#### 4. Durability Procedure Description

- 4.1. Description of used durability process
- 4.1.1. Durability Program for Exhaust Emissions:

The durability data vehicle was aged according to the aging process described in §86.1823-08.

Following deterioration factors were determined after the aging process:

	NOx	CO	NMHC	PM
50k	1.194	1.755	1.119	1.013
120k	1.489	2.905	1.301	0.000
UAF	0.003	0.009	0.000	0.000
DAF	0.000	0.000	0.009	0.000

Based on BMW's good engineering judgment, all the vehicles described in this Application for Certification comply with all applicable intermediate and full useful life standards.

- 4.1.2. Durability Program for Evaporative/Refueling Emissions:
- 4.2. Determination of certification Levels
- 4.2.1. Exhaust Emissions:

Statement:

4.2.2. Evaporative/Refueling Emissions:

multiplicative deterioration factor:

not applicable

For Deterioration Factors refer to Summary Sheet enclosed in Chapter 7 of this application.

ORVR Testing Waiver per CFR § 86.1810-01 (k) + (m)

Due to the low vapor pressure of diesel fuel and the vehicle tank temperatures, hydrocarbon vapor concentrations are low and the vehicle meets the 0.20 grams/gallon refueling emission standard without a control system.

## 5. Test Group Description

5.1.	Test Group Name	GBMXT03.0N57		
5.2.	Engine information			
5.2.1.	Engine displacement	2993 cm <sup>3</sup>		
5.2.2.	Arrangement of cylinders	inline		
5.2.3.	Number of cylinders	6		
5.3.	Vehicle class	CARB: EPA:	MDV 2 LDT 3	
5.4.	Participation in NLEV	not applicable		
5.5.	Emission standards class	CARB: LEV II - ULEV EPA: Tier 2 - Bin 5		
5.6.	Applicable emission standards	Refer to Summary Sheet enclosed in Sectio of this application.		

## 6. Test Vehicle Description

Test vehicle number	Conf.	Model	ETW	Transmission	Туре	ESS activated / deactivated	Tires standard sport
0C06535	02	X5 xDrive35d	5250	semi-automatic - 8-speed	EDV	activated	sport = standard
0C06535	04	X5 xDrive35d "test weight basis" = ALVW	5500	semi-automatic - 8-speed	EDV	activated	sport = standard
0C06535	03	X5 xDrive35d	5250	semi-automatic - 8-speed	FEDV	deactivated	sport = standard
H006238	00	X5 xDrive35d	5250	semi-automatic - 8-speed	DDV		

For complete vehicle description, refer to Certification Summary Information Report Sheet,

enclosed in Section 7 of this application.

Selection of vehicles carried out according to 40 CFR §86.1828-01(a).

## 7. Test results (Cover page)

For requested information refer to attached Certification Summary Information Report submitted to Verify:

Certification Summary Information Report

Date: 09/22/2015

Manufacturer	BMW		Manufacturer Code		BMX	
Test Group	GBMXT03.0N57		Evaporative/Refueling Family		N/A	
Certificate Number	N/A		CARB Executive Order #		N/A	
Certificate Issue Date	N/A		Certificate Revision Dat		N/A	
Certificate Effective Date	N/A		<b>Conditional Certificate</b>			
CSI Revision #	N/A		CSI Submission/Revisio	on Date	09/22/2015	
Model Year	2016					
<b>Fest Group Information</b>						
СЅІ Туре	Update for Correction		Running Change Refere	ence Number	N/A	
GHG Exempt Status	Not Exempt					
Drive Sources and Fuel(s)						
Drive Source #1:	Combustion Engine					
Fu			etering System	Lean Burn Strate	egy Indicator	
Die	sel	Common Rail Dir	ect Diesel Injection			
Hybrid Indicator	No					
Multiple Fuel Storage			Rechargeable Energy St	torage System Indicator		
Multiple Fuel Combustion			Off-board Charge Capa	ble Indicator		
Fuel Cell Indicator			EPA Vehicle Class		LDT3	
Federal Clean Fuel Vehicle	No		Federal Clean Fuel Veh	icle Standard		
Federal Clean Fuel Vehicle ILEV	No		California Partial Zero	Emissions Vehicle Indicator		
Durability Group Name	GBMXDPDNNV5A		Durability Group Equiv		1	
Reduced Fee Test Group	No		Certification Region Co		FA, CA	
Complies with HD GHG 2b/3 regulations?	No			(-)	,	
Introduction into Commerce Date			CAP2000 Conditional C	Certificate?	N/A	
Independent Commercial Importer?			Alternative Fuel Conver			
SFTP Federal Composite Compliance	Tier 2		SFTP Tier 2 Composite		No	
SFTP LEV-III Composite Compliance Indicator	No		-	-		
OBD Compliance Type	CARB		OBD Demonstration Ve	hicle Test Group	GBMXT03.0N5	7
Mfr Test Group Comments				*		
Mfr Exhaust / Evap Standards Comments						
Models Covered by this Certificate						
Carline Manufacturer Division	Carline	Certification Region Code(s)	Drive System	Trans - Type	- # of Gears	Trans - Lockup
BMW 1 - BMW	147 - X5 xDrive 35d	Federal	All Wheel Drive	Semi-Automatic	8	Yes
BMW 1 - BMW	147 - X5 xDrive 35d	California + CAA Section 177 states	All Wheel Drive	Semi-Automatic	8	Yes

Test Group	GBMXT03.0N57	Ev	aporative/Refueling	Family		N/A		
Engine Description								
Hybrid Type		Hy	ybrid Description					
Engine Type	4-Stroke Compression Ignition	Μ	fr Engine Description	n				
Engine Block Arrangement	Inline	Μ	fr Engine Block Arra	angement Desc	ription			
Camless Valvetrain Indicator	No	Oi	l Viscosity/Classifica	tion		0W30		
Number of Cylinders/Rotors	6							
After Treatment Device(s) (ATD	))							
ATD Number	ATD Type	ATD Preciou	s Metal	Substrate	e Material	S	ubstrate Const	ruction
1	NOx Adsorber	Platinum + Paladiu	m + Rhodium	Cera	amic		Monolith	l
2	Diesel Particulate Filter	Platinum + Pa	aladium	Cera	amic		Monolith	l
3	Selective Catalytic Reduction	no precious	metal	Me	etal		Monolith	l
Mfr After Treatment Device (ATD) Comments								
Direct Ozone Reduction (DOR) Device	Not Equipped							
Mfr Emission Control Device Commen	ts							
Engine Configuration Number 1								
Engine Displacement (liters)	3.0	Er	igine Rated Horsepo	wer		255		
Number of Inlet Valves Per Cylinder	2	Nu	umber of Exhaust Va	lves Per Cylino	der	2		
Air Aspiration Method	Turbocharged	Nu	umber of Air Aspirat	ion Devices		1		
Air Aspiration Device Configuration	Single	Cl	narge Air Cooler Typ	e		Air		
Cylinder Deactivation Description	N/A							
Variable Valve Timing System Descript	ion N/A	Va	ariable Valve Lift Sys	stem		N/A		
Number of Knock Sensors	0							
Air/Fuel Sensor # 1 Type	Heated oxygen	Ai	r/Fuel Sensor # 1 De	scription		N/A		
Air/Fuel Sensor # 2 Type	Heated oxygen	Ai	r/Fuel Sensor # 2 De	scription		N/A		
Air/Fuel Sensor # 3 Type	Nitrogen oxide	Ai	r/Fuel Sensor # 3 De	scription		N/A		
Air/Fuel Sensor # 4 Type	Nitrogen oxide	Ai	r/Fuel Sensor # 4 De	scription		N/A		
Mfr Air/Fuel Sensor Comments								
Exhaust Gas Recirculation	Yes	EC	GR Type			Electroni	c/Electric	
Cooled Exhaust Gas Recirculation	Yes							
Closed Loop Air Injection System	No	Ai	r Injection Type					
Mfr Engine Configuration Comments								
Official Test Numbers		a 11 aa		EPA City Litmus	EPA City Litmus	EPA Highway Litmus	EPA Highway Litmus	CREE Weightin
Fuel FTP	US06 SC03	Cold CO	Highway	Value	Threshold	Value	Threshold	Factor
Diesel GBMX10038552 C	GBMX10038602 GBMX10038601	GBMX10038600	GBMX10038553	24.1	22.7	28.9	28.1	N/A

## **Certification Summary Information Report**

Test Group	GBMXT03.0N57	Evaporative/Refueling Family	N/A
Emission Data Vehicle Information			
Vehicle ID / Configuration	0C06535 / 2		
Vehicle Model			
Represented Test Vehicle Make	BMW	Represented Test Vehicle Model	X5 xDrive35d
Leak Family Details			
Leak Family Identifier		Leak Family Name	
1			

## Drive Sources and Fuel System Details

	Drive Source and Fuel#			Drive Source			Fuel	
		1		Combu	stion Engine	n Engine Di		
Hybrid Indicator		Ν						
Multiple Fuel Storag	e				Multiple Fuel (	Combustion		
Fuel Cell Indicator					=	Energy Storage Sys	tem Indicator	
Rechargeable Energy	y Storage System					Energy Storage Sys		
Off-board charge Ca	pable Indicator							
Transmission Type		Semi-Aut	omatic		# of Transmissi	ion Gears		8
Engine Code		3.0-N57-I	F15X		Axle Ratio			3.15
Displacement (liters)		3			<b>Rated Horsepo</b>	wer		255
Equivalent Test Weig	ght (pounds)	5250			Air Aspiration	Method		Turbocharged
Drive Mode While To	esting	2-Wheel	Drive, Rear		SIL Usage			Not eqipped
Aged Emission Com	ponents	4,000 (mi	)					
Dynamometer Co	pefficients:							
Target Coefficients			s	Set Coefficients				
Coefficient Category	A (lbf)	B (lbf/mph)	C (lbf/mph**2)	A (lbf)	B (lbf/mph)	C (lbf/mph**2)		ed Total Road Load Horse Power /Highway/Evap Coefficients
City/Highway/Evap	58.6	-0.446	0.03632	24.2	-0.131	0.03222		16.9
Cold CO	65.1	-0.496	0.04036	20.3	-0.149	0.03532		N/A
<b>US06</b>	58.6	-0.446	0.03632	24.2	-0.131	0.03222		N/A

Manufacturer Test Vehicle Comments

EDV X5 xDrive35d, AT, ESS activated

## **Certification Summary Information Report**

Test Group	GBMXT03.0N57			Evaporative/Refueling l	Family	N/A	
Test #		GBMX10038552		Test Procedure		2 - CVS 75 and l load)	ater (w/o can.
Exhaust Test # for th	his Evap Test	N/A		Test Fuel Type		19 - Federal Cert D Sulfur	iesel 7-15 PPM
Test Date		09/01/2015		Fuel		Diesel	
Vehicle Class		> 6000)	750, LVW 0-3750, GVW	DF Type		Mfr. Determined	
Verify Test Lab ID		ATZ					
E10 Evaporative Tes	st Measurement Method						
<b>Test Results</b>							
	Test Resul	lt Name	Unrounded Test Result		Verify Calculated FE MPG Equivalent Value		
	Bag 1 Carbo	on Dioxide	336.08				
	Bag 1 Fuel	Economy	30.3		30.3		
	Bag 2 Carbo	on Dioxide	34	7.75			
	Bag 2 Fuel	Economy	2	29.2	29.2		
	Bag 3 Carbo	on Dioxide	317.34				
	Bag 3 Fuel		32.1		32.1		
	CH4 - M	ethane	0.03622				
	Carbon M	lonoxide	0.0	0535			
	Drive Trace Absolute S	Speed Change Rating	-0	.337			
		ive Trace Energy Economy Rating		.937			
	Drive Trace Inertia V	Work Ratio Rating	-0	.521			
	Manufacturer F		3	30.2	30.2		
	Nitrogen	Oxide	0.	.013			
	0						

Nitrous Oxide	0.02641	
Non-methane Hydrocarbon	0.00659	
Particulate Matter	0.00064	
Total Hydrocarbon	0.04747	

Test Result Name	Unrounded Test Result	Verify Calculated CREE/OPT-CREE		
Carbon-Related Exhaust Emissions	337	337		

Test Result Name	Unrounded Test Result	Verify Calculated CO2		
Carbon dioxide	336.98			

Manufacturer Test Comments

EDV, FTP, X5 xDrive35d, AT, ESS activated

## **Certification Summary Information Report**

Test Group				Evaporativ		N/A						
Certification Region	Useful Life	Standard Level	Emission Name	Rounded Result	RAF	NMOG/NM HC Ratio	Diesel Adjustment Factor	Add DF	Mult DF	Certification Level	Standard	Pass/Fail
Fed	50,000 miles	Federal Tier 2 Bin 5	СО	0.05			0.009 UP		1.755	0.1	3.4	Pass
Fed	50,000 miles	Federal Tier 2 Bin 5	HC-NM	0.0066			0.000 UP		1.119	0.007	0.075	Pass
Fed	50,000 miles	Federal Tier 2 Bin 5	NOX	0.013			0.003 UP		1.194	0.02	0.05	Pass
Fed	120,000 miles	Federal Tier 2 Bin 5	СО	0.05			0.009 UP		2.905	0.2	4.2	Pass
Fed	120,000 miles	Federal Tier 2 Bin 5	CREE	337			0.000 UP		1.000	337		
Fed	120,000 miles	Federal Tier 2 Bin 5	HC-NM	0.0066			0.000 UP		1.301	0.009	0.090	Pass
Fed	120,000 miles	Federal Tier 2 Bin 5	HC-NM+NOX- COMP	0.032			0.000 UP		1.000	0.03	0.99	Pass
Fed	120,000 miles	Federal Tier 2 Bin 5	METHANE	0.0362			0.002 UP		1.000	0.038	0.090	Pass
Fed	120,000 miles	Federal Tier 2 Bin 5	N2O	0.0264			0.003 UP		1.175	0.034	0.050	Pass
Fed	120,000 miles	Federal Tier 2 Bin 5	NOX	0.013			0.003 UP		1.489	0.02	0.07	Pass
Fed	120,000 miles	Federal Tier 2 Bin 5	РМ	0.001			0.000 UP		1.034	0.00	0.01	Pass
Fed	120,000 miles	Federal Tier 2 Bin 5	PM-COMP	0.001			0.000 UP		1.000	0.00	0.07	Pass
СА	50,000 miles	California LEV- II ULEV	СО	0.05			0.009 UP		1.755	0.1	1.7	Pass
CA	50,000 miles	California LEV- II ULEV	HC-NM	0.0066			0.000 UP		1.119	0.007	0.040	Pass
СА	50,000 miles	California LEV- II ULEV	NOX	0.013			0.003 UP		1.194	0.02	0.05	Pass
СА	120,000 miles	California LEV- II ULEV	СО	0.05			0.009 UP		2.905	0.2	2.1	Pass
СА	120,000 miles	California LEV- II ULEV	HC-NM	0.0066			0.000 UP		1.301	0.009	0.055	Pass
СА	120,000 miles	California LEV- II ULEV	NOX	0.013			0.003 UP		1.489	0.02	0.07	Pass
СА	120,000 miles	California LEV- II ULEV	РМ	0.001			0.000 UP		1.034	0.00	0.01	Pass

## **Certification Summary Information Report**

Test Group	GBMXT03.0N57	Evaporative/Refueling Family	N/A
Test #	GBMX10038600	Test Procedure	11 - Cold CO
Exhaust Test # for this Evap Test	N/A	Test Fuel Type	19 - Federal Cert Diesel 7-15 PPM Sulfur
Test Date	08/14/2015	Fuel	N/A
Vehicle Class	N/A	DF Type	Mfr. Determined
Verify Test Lab ID	BMW Engineering and Emission Test Center		
E10 Evaporative Test Measurement Method			

#### **Test Results**

Test Result Name	Unrounded Test Result	Verify Calculated FE MPG Equivalent Value
Bag 1 Carbon Dioxide	461.47	
Bag 1 Fuel Economy	22	22
Bag 2 Carbon Dioxide	389.27	
Bag 2 Fuel Economy	26.1	26.1
Bag 3 Carbon Dioxide	329.75	
Bag 3 Fuel Economy	30.8	30.8
Carbon Monoxide	0.2562	
Drive Trace Absolute Speed Change Rating	-1.114	
Drive Trace Energy Economy Rating	-1.512	
Drive Trace Inertia Work Ratio Rating	-1.853	
Manufacturer Fuel Economy	26.2	26.2
Total Hydrocarbon	0.10952	

Test Result Name	Unrounded Test Result	Verify Calculated CO2		
Carbon dioxide	387.94			

Manufacturer Test Comments

EDV, ColdCO, X5 xDrive35d, AT, ESS activated

Fest Group	GBMXT03.0N57					Evaporative/Refueling Family					N/A			
Гest #			GBMX1003855	3		Test Proc	edure		3 - HWFE					
	for this Evap	Test	N/A		Test Fuel Type						19 - Federal Cert Diesel 7-15 PPM			
Fest Date			09/01/2015			Fuel				Diesel				
			LDT3 (ALVW 37	51-5750, LVW	0-3750, GV	W								
Vehicle Class	L ID		> 6000) ATZ			DF Type				Mfr. Deter	mined			
Verify Test La F10 Evaporati		rement Method	A1Z 											
Fest Results		rement wiemou												
		Test Result	Name		Unrou	nded Test Resul	+	Verify Calc	ulated FF MP	G Equivalent `	Value			
		Test Result Name Carbon Monoxide			Chroui	0.0264		verny Cale		O Equivalent	value			
	Drive		peed Change Ratin	g		-2.316								
		ve Trace Energy				-0.787								
	Driv	e Trace Inertia W	ork Ratio Rating			-2.858								
	Manufacturer Fuel Economy				41.5				41.5					
		Nitrogen Oxide			0.0005									
		Total Hydro	ocarbon			0.01497								
		Test Result	Name		Unrou	nded Test Resul	t	Verify (	Calculated CR	EE/OPT-CRE	E			
	Carbon-Related Exhaust Emissions			245			245							
		Test Result	Name		Unrou	nded Test Resul	t		Verify Calcula	nted CO2				
		Carbon di	ioxide			245.24								
Manufacturer	Test Commen	ts	EDV, HWY, X5 x	Drive35d, AT,	ESS activat	ed								
Certification Region	Useful Life	Standard Level	Emission Name	Rounded Result	RAF	NMOG/NM HC Ratio	Diesel Adjustment Factor	Add DF	Mult DF	Certification Level	Standard	Pass/Fai		
Fed	50,000 miles	Federal Tier 2	NOX	0.000			0.003 UP		1.194	0.00	0.07	Pass		
Fed	120,000 miles	Bin 5 Federal Tier 2 Bin 5	CREE	245			0.000 UP		1.000	245				
Fed	120,000 miles		NOX	0.000			0.003 UP		1.489	0.00	0.09	Pass		
CA	50,000 miles	California LEV- II ULEV	NOX	0.000			0.003 UP		1.194	0.00	0.07	Pass		
CA	120,000 miles	California LEV- II ULEV	NOX	0.000			0.003 UP		1.489	0.00	0.09	Pass		
		NOTE: For Non	-charge depleting	tests, the Rour	nded Result	for CREE/OPT	-CREE Emiss	ion names are	Verify-calcula	ated values.				

## **Certification Summary Information Report**

Test Group		GBMXT03.0N57		Evaporative/Refueling F	amily	N/A	
Test # Exhaust Test # for	this Evap Test	<b>GBMX10038602</b> N/A		Test Procedure Test Fuel Type		<b>90 - US06</b> 19 - Federal Cert D	iesel 7-15 PPM
Test Date		08/20/2015		Fuel		Sulfur Diesel	
Vehicle Class		> 6000)	750, LVW 0-3750, GVW	DF Type		Mfr. Determined	
-	est Measurement Method	ATZ 					
<b>Test Results</b>							
	Test Resul	t Name	Unrounde	d Test Result	Verify Calculated FE MPG Equivalent Value		
	Bag 1 Carbo	n Dioxide	557.82				
	Bag 1 Fuel I	Economy	1	8.2	18.2		
	Bag 2 Carbo	n Dioxide	32	9.89			
	Bag 2 Fuel I	Economy	3	0.8	30.8		
	CH4 - Me	ethane	0.0	0118			
	Carbon M	onoxide	0.0	0224			
	Drive Trace Absolute S	peed Change Rating	-7	.379			
	Drive Trace Energy	Economy Rating	-3	.747			
	Drive Trace Inertia V	Vork Ratio Rating	-12	2.363			
	Manufacturer F	uel Economy	2	6.8	26.8		
	Nitrogen	Oxide	0.0	0235			
	Non-methane H	Iydrocarbon		0			
	Particulate	Matter	0.0	0069			
	Total Hydr	ocarbon	0.0	0003			

Test Result Name	Unrounded Test Result	Verify Calculated CO2		
Carbon dioxide	380.44			

Manufacturer Test Comments

EDV, US06, X5 xDrive35d, AT, ESS activated

Test Group			GBMXT03.0N57	,		Evaporativ	ve/Refueling Fa	mily	N/A			
Certification Region	Useful Life	Standard Level	Emission Name	Rounded Result	RAF	NMOG/NM HC Ratio	Diesel Adjustment Factor	Add DF	Mult DF	Certification Level	Standard	Pass/Fail
Fed	4,000 miles	Federal Tier 2 Bin 5	СО	0.02			0.000 UP		1.000	0.0	10.5	Pass
Fed	4,000 miles	Federal Tier 2 Bin 5	HC-NM+NOX	0.024			0.000 UP		1.000	0.02	0.40	Pass
Fed	120,000 miles	Federal Tier 2 Bin 5	СО	0.02			0.009 UP		2.905	0.1	16.9	Pass
CA	4,000 miles	California LEV- II ULEV	СО	0.02			0.000 UP		1.000	0.0	10.5	Pass
CA	4,000 miles	California LEV- II ULEV	HC-NM+NOX	0.024			0.000 UP		1.000	0.02	0.40	Pass

Date: 07/22/20	15 04.21.41 Alv	1				uninary mi		cport					
Test Group			GBMXT03.0N57			Evaporativ	N/A						
Test # Exhaust Test	# for this Evap	Test	<b>GBMX1003860</b> N/A	1	Test Procedure Test Fuel Type					<b>95 - SC03</b> 19 - Federal Cert Diesel 7-15 PPM			
Test Date	<b>Pate</b> 09/04/2015					Fuel				Sulfur Diesel			
Vehicle Class	LDT3 (ALVW 3751-5 > 6000)			51-5750, LVW	0-3750, GV					Mfr. Deterr	nined		
	erify Test Lab ID ATZ					01							
E10 Evaporat	ive Test Measu	rement Method											
Test Result	s												
		Test Resul	t Name		Unroun	ded Test Resul	t	Verify Calc	ulated FE MP	G Equivalent V	Value		
		CH4 - Me	ethane			0.0085							
		Carbon Mo				0.0236							
		Drive Trace Absolute Speed Change Rating				-1.953							
		Drive Trace Energy Economy Rating Drive Trace Inertia Work Ratio Rating			-2.239 -2.336								
		Manufacturer Fuel Economy				25.4		25.4					
		Nitrogen Oxide				0.0211							
		Non-methane Hydrocarbon				0							
		Particulate	Matter			0.0004							
		Total Hydro	ocarbon			0.00899							
	[												
		Test Resul			Unroun	ded Test Resul	t		Verify Calcula	ited CO2			
		Carbon d				401.2							
Manufacture	Test Commen	its	EDV, SC03, X5 x	Drive35d, AT,	ESS activate	ed.	Diesel						
Certification Region	Useful Life	Standard Level	Emission Name	Rounded Result	RAF	NMOG/NM HC Ratio		Add DF	Mult DF	Certification Level	Standard	Pass/Fa	
Fed	4,000 miles	Federal Tier 2 Bin 5	СО	0.02			0.000 UP		1.000	0.0	3.5	Pass	
Fed	4,000 miles	Federal Tier 2 Bin 5	HC-NM+NOX	0.021			0.000 UP		1.000	0.02	0.31	Pass	
Fed	120,000 miles	Federal Tier 2 Bin 5	СО	0.02			0.009 UP		2.905	0.1	5.6	Pass	
CA	4,000 miles	California LEV- II ULEV	СО	0.02			0.000 UP		1.000	0.0	3.5	Pass	
CA	4,000 miles	California LEV-	HC-NM+NOX	0.021			0.000 UP		1.000	0.02	0.31	Pass	

## **Certification Summary Information Report**

Test Group	GBMXT03.0N57	Evaporative/Refueling Family	N/A
Emission Data Vehicle Information			
Vehicle ID / Configuration	0C06535 / 4		
Vehicle Model			
Represented Test Vehicle Make	BMW	Represented Test Vehicle Model	X5 xDrive35d
Leak Family Details			
Leak Family Identifier		Leak Family Name	

## **Drive Sources and Fuel System Details**

	Drive	Drive Source and Fuel#		Dr	ive Source		Fuel	
		1		Comb	ustion Engine		Diesel	
Hybrid Indicator		Ν						
Multiple Fuel Storage	iple Fuel Storage				<b>Multiple Fuel</b>	Combustion		
Fuel Cell Indicator					Rechargeable	Energy Storage Syste	m Indicator	
Rechargeable Energy	Storage System				Rechargeable	Energy Storage Syste	m, if 'Other'	
Off-board charge Cap	able Indicator							
Transmission Type		Semi-Au	tomatic		# of Transmiss	sion Gears	8	
Engine Code		3.0-N57-	F15X		Axle Ratio		3.1	5
Displacement (liters)		3			Rated Horsepo	ower	255	5
Equivalent Test Weigh	nt (pounds)	5500			Air Aspiration	Method	Tu	rbocharged
Drive Mode While Tes	sting	2-Wheel	Drive, Rear		SIL Usage		No	t eqipped
Aged Emission Compo	onents	4,000 (m	i)					
Dynamometer Coe	efficients:							
	]	Farget Coefficien	ts		Set Coefficients			
Coefficient Category	A (lbf)	B (lbf/mph)	C (lbf/mph**2)	A (lbf)	B (lbf/mph)	C (lbf/mph**2)		l Road Load Horse Power f ay/Evap Coefficients
City/Highway/Evap	59.9	-0.446	0.03632	25.3	-0.132	0.0321		17.1
US06	59.9	-0.446	0.03632	25.3	-0.132	0.0321		N/A

## **Certification Summary Information Report**

Test Group		GBMXT03.0N57		Evaporative/Refueling F	amily	N/A	
Test # Exhaust Test # for	this Evap Test	<b>GBMX10038605</b> N/A		Test Procedure Test Fuel Type		<b>90 - US06</b> 19 - Federal Cert Di	iesel 7-15 PPM
Test Date		08/20/2015		Fuel		Sulfur Diesel	
Vehicle Class		> 6000)	750, LVW 0-3750, GVW	DF Type		Mfr. Determined	
Verify Test Lab ID E10 Evaporative T	est Measurement Method	ATZ 					
<b>Test Results</b>							
	Test Resul	t Name	Unrounde	d Test Result	Verify Calculated FE MPG	Equivalent Value	
	Bag 1 Carbo	n Dioxide	57	4.85			
	Bag 1 Fuel I	Economy	1	7.7	17.7		
	Bag 2 Carbo	n Dioxide	33	0.78			
	Bag 2 Fuel I	Economy	3	0.7	30.7		
	CH4 - Me	ethane	0.0	0009			
	Carbon M	onoxide	0.0	0206			
	Drive Trace Absolute S	peed Change Rating	-7	.073			
	Drive Trace Energy	Economy Rating	-4	.694			
	Drive Trace Inertia V	Vork Ratio Rating	-11	1.547			
	Manufacturer F	uel Economy	2	6.4	26.4		
	Nitrogen	Oxide	0.1	1305			
	Non-methane H	lydrocarbon		0			
	Particulate	Matter	0.0	0061			
	Total Hydr	ocarbon	0.0	00002			

Test Result Name	Unrounded Test Result	Verify Calculated CO2
Carbon dioxide	384.73	

Manufacturer Test Comments

EDV, US06, X5 xDrive35d, AT, "test weight basis" = ALVW

Test Group			GBMXT03.0N57	,		Evaporativ	ve/Refueling Fa	mily		N/A		
Certification Region	Useful Life	Standard Level	Emission Name	Rounded Result	RAF	NMOG/NM HC Ratio	Diesel Adjustment Factor	Add DF	Mult DF	Certification Level	Standard	Pass/Fail
Fed	4,000 miles	Federal Tier 2 Bin 5	СО	0.02			0.000 UP		1.000	0.0	10.5	Pass
Fed	4,000 miles	Federal Tier 2 Bin 5	HC-NM+NOX	0.130			0.000 UP		1.000	0.13	0.40	Pass
Fed	120,000 miles	Federal Tier 2 Bin 5	СО	0.02			0.009 UP		2.905	0.1	16.9	Pass
CA	4,000 miles	California LEV- II ULEV	СО	0.02			0.000 UP		1.000	0.0	10.5	Pass
CA	4,000 miles	California LEV- II ULEV	HC-NM+NOX	0.130			0.000 UP		1.000	0.13	0.40	Pass

Test Group			GBMXT03.0N57			Evaporativ	ve/Refueling Fa	amily		N/A		
Test # Exhaust Test #	<sup>t</sup> for this Evap	Test	<b>GBMX1003860</b> N/A	)4	Test Procedure Test Fuel Type					<b>95 - SC03</b> 19 - Federa Sulfur	l Cert Diesel	7-15 PPM
Test Date			09/04/2015		Fuel			Diesel				
Vehicle Class			LDT3 (ALVW 37 > 6000)	751-5750, LVW	5750, LVW 0-3750, GVW DF Type			Mfr. Determined			nined	
Verify Test La			ATZ									
-		rement Method										
Test Results	; 											
		Test Result	t Name		Unroun	ded Test Resul	t	Verify Calcu	ulated FE MP	G Equivalent V	alue	
		CH4 - Me				0.00738						
	D	Carbon Mo				0.0263						
		ive Trace Energy	peed Change Rating	1g		-1.67						
			Vork Ratio Rating			-1.762						
		Manufacturer F	~ ~ ~			23.5		23.5				
		Nitrogen				0.0512						
		Non-methane H	ydrocarbon			0						
		Particulate	Matter			0.00098						
		Total Hydro	ocarbon			0.00759						
		Test Result				ded Test Resul	t		Verify Calcula	ted CO2		
		Carbon d				432.82						
Manufacturer	Test Commen	ts	EDV, SC03, X5 >	xDrive35d, AT,	"test weight	basis" = ALVW	Diesel					
Certification Region	Useful Life	Standard Level	Emission Name	Rounded Result	RAF	NMOG/NM HC Ratio		Add DF	Mult DF	Certification Level	Standard	Pass/Fail
Fed	4,000 miles	Federal Tier 2 Bin 5	СО	0.03			0.000 UP		1.000	0.0	3.5	Pass
Fed	4,000 miles	Federal Tier 2 Bin 5	HC-NM+NOX	0.051			0.000 UP		1.000	0.05	0.31	Pass
Fed	120,000 miles	Federal Tier 2 Bin 5	СО	0.03			0.009 UP		2.905	0.1	5.6	Pass
CA	4,000 miles	California LEV- II ULEV	СО	0.03			0.000 UP		1.000	0.0	3.5	Pass
CA	4,000 miles	California LEV- II ULEV	HC-NM+NOX	0.051			0.000 UP		1.000	0.05	0.31	Pass

		AXT03.0N57		Liupoiut	ive/Refueling Fam	iny	N/A		
			Consolida	ted List of Sta	ndards				
Exhaust Standard	ls								
Cert Region		fornia + CAA Section		Cert/In-U	Jse Code		Cer	t	
Vehicle Class	LD > 60	C3 (ALVW 3751-5750 00)	), LVW 0-3750, C	JVW Standard	Level		Cali	fornia LEV-II UL	EV
Fuel	Die	,		Test Proc	edure		CVS	S 75 and later (w/c	can. load)
Useful Life	Emission Name	Rounded Result	RAF	NMOG / NMHC	Upward Diesel Adjustment Factor	Downward Diesel Adjustment Factor	Mult DF	Add DF	Std
50,000 miles	СО				0.009	0.000	1.755		1.7
50,000 miles	HC-NM				0.000	0.009	1.119		0.040
50,000 miles	НСНО				0.000	0.000	1.000		0.008
50,000 miles	NOX				0.003	0.000	1.194		0.05
120,000 miles	СО				0.009	0.000	2.905		2.1
120,000 miles	HC-NM				0.000	0.009	1.301		0.055
100000	HOHO				0.000	0.000	1.000		0.011
120,000 miles	НСНО								
120,000 miles 120,000 miles	NOX				0.003	0.000	1.489		0.07
120,000 miles 120,000 miles	NOX PM				0.000	0.000 0.000	1.034		0.07
120,000 miles	NOX PM Cali		 177 states	 Cert/In-U	0.000 Jse Code Level		1.034 Cert	 t fornia LEV-II UL	0.01
120,000 miles       120,000 miles       Cert Region       Vehicle Class       Fuel	NOX PM Cali LD <sup>7</sup> > 60 Dies	 fornia + CAA Section '3 (ALVW 3751-5750 00) el Rounded	 1 177 states ), LVW 0-3750, (	 Cert/In-U GVW Standard Test Proc NMOG /	0.000 Use Code Level redure Upward Diesel Adjustment	0.000 Downward Diesel Adjustment	1.034 Cert Cali HW	 t fornia LEV-II UL FE	0.01 EV
120,000 miles       120,000 miles       Cert Region       Vehicle Class	NOX PM Cali LD <sup>T</sup> > 60	  fornia + CAA Section 73 (ALVW 3751-5750 00) el	 177 states	 Cert/In-U GVW Standard Test Proc	0.000 Use Code Level redure Upward Diesel	0.000 Downward Diesel	1.034 Cert Cali	 t fornia LEV-II UL	0.01

Test Group	GBMX	T03.0N57		Evaporat	ve/Refueling Fam	ily	N/A	L		
Cert Region	Federal		0, LVW 0-3750, C	Cert/In-U	se Code		Cert	t		
Vehicle Class	> 6000)		0, L V W 0-3730, C	Standard	Level		Federal Tier 2 Bin 5			
Fuel	Diesel			Test Proc	edure		CVS	S 75 and later (w/o	can. load)	
Useful Life	Emission Name	Rounded Result	RAF	NMOG / NMHC	Upward Diesel Adjustment Factor	Downward Diesel Adjustment Factor	Mult DF	Add DF	Std	
50,000 miles	СО				0.009	0.000	1.755		3.4	
50,000 miles	HC-NM				0.000	0.009	1.119		0.075	
50,000 miles	НСНО				0.000	0.000	1.000		0.015	
50,000 miles	NOX				0.003	0.000	1.194		0.05	
120,000 miles	СО				0.009	0.000	2.905		4.2	
120,000 miles	CREE				0.000	0.000	1.000		999.999	
120,000 miles	HC-NM				0.000	0.009	1.301		0.090	
120,000 miles	HC-NM+NOX-COMP				0.000	0.000	1.000		0.99	
120,000 miles	НСНО				0.000	0.000	1.000		0.018	
120,000 miles	METHANE				0.002	0.000	1.000		0.090	
120,000 miles	N2O				0.003	0.005	1.175		0.050	
120,000 miles	NOX				0.003	0.000	1.489		0.07	
120,000 miles	PM				0.000	0.000	1.034		0.01	
120,000 miles	PM-COMP				0.000	0.000	1.000		0.07	
Cert Region	Federal LDT3 (		0, LVW 0-3750, C	Cert/In-U	se Code		Cert	t		
Vehicle Class	> 6000)		-,, -	Standard	Level		Fed	eral Tier 2 Bin 5		
Fuel	Diesel			Test Proc	edure		USC	)6		
Useful Life	Emission Name	Rounded Result	RAF	NMOG / NMHC	Upward Diesel Adjustment Factor	Downward Diesel Adjustment Factor	Mult DF	Add DF	Std	
4,000 miles	CO				0.000	0.000	1.000		10.5	
4,000 miles	HC-NM+NOX				0.000	0.000	1.000		0.40	
120,000 miles	СО				0.000	0.000	2.905		16.9	

		GBMXT03.0N57 Evaporative/Refueling Family				ily	N/A	Δ	
Cert Region		California + CAA Section LDT3 (ALVW 3751-575		Cert/In-U	Jse Code		Cer	t	
Vehicle Class		> 6000)	0, L V W 0-3730, C	Standard	Level		Cal	ifornia LEV-II UL	EV
Fuel		Diesel		Test Proc	edure		US	06	
Useful Life	Emission Name	Rounded Result	RAF	NMOG / NMHC	Upward Diesel Adjustment Factor	Downward Diesel Adjustment Factor	Mult DF	Add DF	Std
4,000 miles	CO				0.000	0.000	1.000		10.5
4,000 miles	HC-NM+NOX				0.000	0.000	1.000		0.40
Cert Region		Federal		Cert/In-U	Jse Code		Cer	t	
Vehicle Class		LDT3 (ALVW 3751-575 > 6000)	0, LVW 0-3750, C	JVW Standard	Level		Fed	eral Tier 2 Bin 5	
Fuel		Diesel		Test Proc			SC		
Useful Life	Emission Name	Rounded Result	RAF	NMOG / NMHC	Upward Diesel Adjustment Factor	Downward Diesel Adjustment Factor	Mult DF	Add DF	Std
Userul Life	Emission Name	Kesuit	KAF		Factor	Factor		Auu Dr	
4 000 miles	00				0.000	0.000	1 000		35
4,000 miles	CO HC-NM+NOX				0.000	0.000	1.000		3.5
4,000 miles 4,000 miles 120,000 miles	CO HC-NM+NOX CO	  			0.000 0.000 0.009	0.000 0.000 0.000	1.000 1.000 2.905		3.5 0.31 5.6
4,000 miles 120,000 miles Cert Region	HC-NM+NOX	  Federal LDT3 (ALVW 3751-575		  Cert/In-U GVW	0.000 0.009 Jse Code	0.000	1.000 2.905 Cer	 	0.31
4,000 miles 120,000 miles Cert Region Vehicle Class	HC-NM+NOX	 Federal LDT3 (ALVW 3751-575 > 6000)		  Cert/In-U 3VW Standard	0.000 0.009 Use Code Level	0.000	1.000 2.905 Cer Fed	  t eral Tier 2 Bin 5	0.31
4,000 miles	HC-NM+NOX	  Federal LDT3 (ALVW 3751-575		  Cert/In-U GVW	0.000 0.009 Use Code Level	0.000	1.000 2.905 Cer	  t eral Tier 2 Bin 5	0.31
4,000 miles 120,000 miles Cert Region Vehicle Class	HC-NM+NOX	 Federal LDT3 (ALVW 3751-575 > 6000)		  Cert/In-U 3VW Standard	0.000 0.009 Use Code Level	0.000	1.000 2.905 Cer Fed	  t eral Tier 2 Bin 5	0.31
4,000 miles 120,000 miles Cert Region Vehicle Class Fuel	HC-NM+NOX CO	 Federal LDT3 (ALVW 3751-575 > 6000) Diesel <b>Rounded</b>	  0, LVW 0-3750, C	 Cert/In-U GVW Standard Test Proc	0.000 0.009 Use Code Level redure Upward Diesel Adjustment	0.000 0.000 Downward Diesel Adjustment	1.000 2.905 Cer Fed HW	t ral Tier 2 Bin 5 FE	0.31 5.6
4,000 miles 120,000 miles Cert Region Vehicle Class Fuel Useful Life	HC-NM+NOX CO Emission Name	Federal LDT3 (ALVW 3751-575 > 6000) Diesel Rounded Result	  0, LVW 0-3750, C RAF	 Cert/In-U GVW Standard Test Proc NMOG / NMHC	0.000 0.009 Use Code Level cedure Upward Diesel Adjustment Factor	0.000 0.000 Downward Diesel Adjustment Factor	1.000 2.905 Cer Fed HW Mult DF	 t eral Tier 2 Bin 5 /FE Add DF	0.31 5.6 Std

Test Group		GBMXT03.0N57	Evaporat	ive/Refueling Fam	N/A	N/A			
Cert Region		California + CAA Sectio	Cert/In-U	Jse Code		Cert			
Vehicle Class		LDT3 (ALVW 3751-575 > 6000)	GVW Standard	Level		Cal	ifornia LEV-II UL	EV	
Fuel		Diesel		Test Proc	edure		SC	)3	
Useful Life	Emission Name	Rounded Result	RAF	NMOG / NMHC	Upward Diesel Adjustment Factor	Downward Diesel Adjustment Factor	Mult DF	Add DF	Std
4,000 miles	СО				0.000	0.000	1.000		3.5
4,000 miles	HC-NM+NOX				0.000	0.000	1.000		0.31

Test Group	GBMXT03.0N57	Evaporative/Refueling	g Family N/A
	Gle	ossary	
Useful Life			
4	4,000 miles	120	120,000 miles
50	50,000 miles	150	150,000 miles
100	100,000 miles		
Emission Name			
HC-TOTAL	Total Hydrocarbon	METHANOL	CH3OH - Methanol
CO	Carbon Monoxide	N2O	Nitrous Oxide
CO2	Carbon dioxide	SPITBACK	Spitback Hydrocarbon in grams
CREE	Carbon-Related Exhaust Emissions	AMP-HRS	Integrated Amp-hours
OPT-CREE	Optional Carbon-Related Exhaust Emissions	START-SOC	System Start State of Charge Watt-hours
NOX	Nitrogen Oxide	END-SOC	System End State of Charge Watt-hours
PM	Particulate Matter	ACT-DISTANCE	Actual Distance Driven (miles)
PM-COMP	SFTP Composite Particulate Matter	AS-VOLT	Average System Voltage
HC-NM	Non-methane Hydrocarbon	CO2 BAG 1	Bag 1 Carbon Dioxide
OMHCE	Organic material Hydrocarbon Equivalent	CO2 BAG 2	Bag 2 Carbon Dioxide
OMNMHCE	Organic material non-methane HC equivalent	CO2 BAG 3	Bag 3 Carbon Dioxide
NMOG	Non-methane organic gas (California)	CO2 BAG 4	Bag 4 Carbon Dioxide
НСНО	Formaldehyde	NMOG+NOX	Non-methane organic gases plus Nitrogen Oxides
НЗС2НО	Acetaldehyde	NMOG+NOX-COMP	SFTP Composite Non-methane Organic Gases + Nitrogen Oxides
HC-NM+NOX	SFTP Non-methane Hydrocarbon + Nitrogen Oxides for US06 or SC03	DT-IWRR	Drive Trace Inertia Work Ratio Rating
HC-NM+NOX-COMP	SFTP Composite Non-methane Hydrocarbon + Nitrogen Oxides	DT-ASCR	Drive Trace Absolute Speed Change Rating
CO-COMP	SFTP Composite Carbon Monoxide	DT-EER	Drive Trace Energy Economy Rating
ETHANOL	C2H5OH - Ethanol	COMB-CREE	Combined Carbon-Related Exhaust Emissions
FE BAG 1	Bag 1 Fuel Economy	COMB-OPT-CREE	Combined Optional Carbon-Related Exhaust Emissions
FE BAG 2	Bag 2 Fuel Economy	HC-TOTAL-EQUIV	Total Hydrocarbon equivalent - Evap only
FE BAG 3	Bag 3 Fuel Economy	METHANE-COMB	Combined CH4 for HD 2b/3 vehicles only
FE BAG 4	Bag 4 Fuel Economy	N2O-COMB	Combined Nitrous Oxide for HD 2b/3 vehicles only
MFR FE	Manufacturer Fuel Economy	LEAK-DIA	Effective Leak Diameter (inches)
HC	Hydrocarbon for Running Loss and ORVR	LEAK-GAS CAP	Gas Cap Leakage (cc/min)
METHANE	CH4 - Methane		
Certification Region			
CA	California + CAA Section 177 states	FA	Federal
Exhaust Emission Star	ndard Level		
81	Federal Tier 2 Bin 1	L3ULEV340	California LEV-III ULEV340
82	Federal Tier 2 Bin 2	L3ULEV250	California LEV-III ULEV250
B3	Federal Tier 2 Bin 3	L3ULEV200	California LEV-III ULEV200
B4	Federal Tier 2 Bin 4	L3SULEV170	California LEV-III SULEV170
B5	Federal Tier 2 Bin 5	L3SULEV150	California LEV-III SULEV150

Test Group	GBMXT03.0N57	Evaporative/Refue	eling Family N/A
36	Federal Tier 2 Bin 6	L3LEV630	California LEV-III LEV630
B7	Federal Tier 2 Bin 7	L3ULEV570	California LEV-III ULEV570
B8	Federal Tier 2 Bin 8	L3ULEV400	California LEV-III ULEV400
B9	Federal Tier 2 Bin 9	L3ULEV270	California LEV-III ULEV270
B10	Federal Tier 2 Bin 10	L3SULEV230	California LEV-III SULEV230
B11	Federal Tier 2 Bin 11	L3SULEV200	California LEV-III SULEV200
HDV1	HDV1 (Federal HD chassis Class 2b GVW 8501-10000)	T3B160	Federal Tier 3 Bin 160
HDV2	HDV2 (Federal HD chassis Class 3 GVW 10001-14000)	T3B125	Federal Tier 3 Bin 125
L2	California LEV-II LEV	T3B110	Federal Tier 3 Transitional Bin 110
L2OP	California LEV-II LEV Optional	T3B85	Federal Tier 3 Transitional Bin 85
U2	California LEV-II ULEV	T3SULEV30	Federal Tier 3 Transitional LEV-II SULEV30 Carryover
S2	California LEV-II SULEV	T3B70	Federal Tier 3 Bin 70
ZEV	California ZEV	T3B50	Federal Tier 3 Bin 50
ОТ	Other	T3B30	Federal Tier 3 Bin 30
T1	Federal Tier 1	T3B20	Federal Tier 3 Bin 20
PZEV	California PZEV	T3B0	Federal Tier 3 Bin 0
L2LEV160	California LEV-II LEV160	HDV2B395	Federal Tier 3 HD Class 2b Transitional Bin 395
L2ULEV125	California LEV-II ULEV125	HDV2B340	Federal Tier 3 HD Class 2b Transitional Bin 340
L2SULEV30	California LEV-II SULEV30	HDV2B250	Federal Tier 3 HD Class 2b Bin 250
L2LEV395	California LEV-II LEV395	HDV2B200	Federal Tier 3 HD Class 2b Bin 200
L2ULEV340	California LEV-II ULEV340	HDV2B170	Federal Tier 3 HD Class 2b Bin 170
L2LEV630	California LEV-II LEV630	HDV2B150	Federal Tier 3 HD Class 2b Bin 150
L2ULEV570	California LEV-II ULEV570	HDV2B0	Federal Tier 3 HD Class 2b Bin 0
L3LEV160	California LEV-III LEV160	HDV3B630	Federal Tier 3 HD Class 3 Transitional Bin 630
L3ULEV125	California LEV-III ULEV125	HDV3B570	Federal Tier 3 HD Class 3 Transitional Bin 570
L3ULEV70	California LEV-III ULEV70	HDV3B400	Federal Tier 3 HD Class 3 Bin 400
L3ULEV50	California LEV-III ULEV50	HDV3B270	Federal Tier 3 HD Class 3 Bin 270
L3SULEV30	California LEV-III SULEV30	HDV3B230	Federal Tier 3 HD Class 3 Bin 230
L3SULEV20	California LEV-III SULEV20	HDV3B200	Federal Tier 3 HD Class 3 Bin 200
L3LEV395	California LEV-III LEV395	HDV3B0	Federal Tier 3 HD Class 3 Bin 0
Transmission Type	e Code		
AMS	Automated Manual- Selectable (e.g. Automated Manual with paddles)	М	Manual
A	Automatic	OT	Other
AM	Automated Manual	SA	Semi-Automatic
CVT	Continuously Variable	SCV	Selectable Continuously Variable (e.g. CVT with paddles)
Drive System Code			
4	4-Wheel Drive	Р	Part-time 4-Wheel Drive
F	2-Wheel Drive, Front	А	All Wheel Drive
R	2-Wheel Drive, Rear		

Test Group	GBMXT03.0N57	GBMXT03.0N57 Evaporative/Refueling Family	
Additional Terms an	d Acronyms		
AFC	Alternative Fuel Converter	ICI	Independent Commercial Importer
CSI	Certificate Summary Information	ORVR	Onboard Refueling Vapor Recovery
DF	Deterioration Factor	SIL	Shift Indicator Light
Evap	Evaporation, Evaporative	Trans	Transmission

#### 8. Statements

8.1 Emission Testing Waiver Statements

Refer to Common Section, Section 8.

#### 8.2 Compliance Statements

Corporate Average Fuel Economy Calculation-Statement

Since the 2007 model year and in accordance with Dear Manufacturer letter CISD-09-19, BMW performs customer vehicle surveys that downloaded select-shift transmission usage data during service at authorized BMW dealers.

BMW has determined that the automatic BMW models equipped with select-shift transmissions will be operated predominantly in the economy mode.

Using good engineering judgment, BMW has concluded that it is appropriate to carry-forward and carry-across the results of the earlier surveys.

Accordingly, BMW will use only economy-mode fuel economy test results for calculating fuel economy label values and Corporate Average Fuel Economy (CAFE).

Emission Control System Continuity-Statement

According to 40 CFR §86.1809-12 (e) and based on engineering evaluations of emission testing between 20°F discontinuity in emission performance of NMOG, CO, CO2, NOx, N2O, CH4, HCHO, and in case of diesel vehicles also particulate emissions as measured on the Federal Test Procedure in the temperature range of 20°F to 86°F for vehicles in this test group.

Leak free exhaust system

Based on our engineering analysis of the complete exhaust system we state as the manufacturer, that the exhaust system installed on any vehicles included in this application comply with the requirements of § 86.1844-01(d)(16).

In accordance with this regulation exhaust systems are designed:

- to facilitate leak free assembly, installation and operation for the full useful life of the vehicle and - facilitate repairs to maintain leak-free operation.

N2O and CH4 Compliance-Statement

For this model year BMW elects to use the option of paragraph §86.1818-12(f)(3) for this Test Group with higher alternative standards.

## 9. OBD System Description

The OBD System Description of this Test Group, MY 2016 has been uploaded separately to Verify.

## 10. Description of Alternate-fueled Vehicles

not applicable

## 11. Auxiliary Emission Control Devices (AECD) descriptions

		Controlled Parameters					
AECD	Sensed Parameters	EGR	DPF Re-generation	SCR	Injection Timing	Injection Quantity	ldle Speed
X01	Air Flow	Х	Х	Х	Х	Х	
T01	Engine Coolant Temperature	Х	х	Х	Х	Х	Х
S01	Engine Speed	Х	х	Х	Х	Х	
T02	Intake Air Temperature	Х	Х		х	Х	
T03	Charge Air Cooler Temperature Downstream	Х					
T04	Ambient Air Temperature	Х		Х			
X02	Ambient Pressure	Х	х	Х	х	Х	Х
X03	Boost Pressure	Х	Х	Х			
X04	DPF Differential Pressure		х				
X05	Fuel Pressure		х	Х			
X06	Gear Information		х	Х	х	х	
X07	Exhaust Gas Pressure	Х					
T05	Exhaust Gas Temperature DOC Upstream		х	Х	х	х	
T06	Exhaust Gas Temperature DPF Upstream		х	Х	х	х	
T07	Exhaust Gas Temperature SCR Upstream	Х		Х			
T08	Temperature EGR Cooler Downstream	Х					
P01	EGR Valve Position	Х					
X08	NOx Concentration SCR Upstream			Х			
X09	NOx Concentration SCR Downstream			Х			
T09	Urea Tank Temperature			Х			
X10	Urea Pump Pressure			х			
S02	Vehicle Speed		х		Х	Х	

For description and rationale of the respective AECD, refer to Common Section, Section 11.



## 12. Description of vehicles and test parameters covered by certificate

- 12.1. Vehicle Parameters
- 12.1.1. Carline

	Carline	Mode	I Name	
	147	X5 xD	rive35d	
12.1.2.	Model Name		refer to item 12.1.1.	
12.1.3.	Vehicle Classification	on	LDT 3 / MDV 2 <5750 ALVW >6000 GVW	
12.1.4.	Emission control sy	rstem description:		
12.1.4.1.	Catalyst	Type: Number: configuration:		
12.1.4.2.	EGR / EGRC		EGR: yes EGRC: yes	
12.1.4.3.	Air pump type		not applicable	
12.1.4.4.	Fuel system type		Direct injection	
12.1.4.5.	Intake air aspiration	method	Exhaust gas turbo charger wi control by a variable nozzle tu (VNT) and intercooler	
12.1.4.6.	Other		Charged Air Cooler	

12.1.5. Engine Code

	Model Name	Automatic Transmission	Manual Transmission
	X5 xDrive35d	3.0-N57-F15X	
12.1.6.	Number of valves per cylinder	4	
12.1.7.	Engine displacement	2993 cm <sup>3</sup>	
12.1.8.	Sales area	CA, FA	
12.1.9.	Transmission	semi-automatic	8
12.1.10.	Shift Indicator Light	not applicable	

#### 12.1.11. Tire size

#### Standard Tires

Model Name	Front	Rear
X5 xDrive35d	255/50 R19 255/55 R18	255/50 R19 255/55 R18

#### Sport Tires

Model Name	Front	Rear
X5 xDrive35d	275/40 R20	315/35 R20

#### 12.1.12. N/V-Ratio

Model Name	Automatic Transmission	Manual Transmission
X5 xDrive35d	24.1-24.4	

## 12.1.13. Axle-Ratio

Model Name	Automatic Transmission	Manual Transmission
X5 xDrive35d	3.15	

#### 12.1.14. Test Weight

Model Name	Curb Weight	Gross Weight	ETW
	[lb.]	[lb.]	[lb.]
X5 xDrive35d	4930	6400	5250

## 12.1.15. Fuel Tank volume

Model Name	Volume [L]
X5 xDrive35d	85

## 12.2.2. Test Parameters

12.2.2.1. Engine Starting Procedures

#### Refer to Common Section, Section 12

12.2.2.2. Shift Shedules

## not applicable

- 12.2.3. Dynamometer loading information
- 12.2.3.1. Sort of dynamometer

single roll

12.2.3.2. Electric Dynamometer Target Coefficients

Automatic Transmission	A [ lbf ]	B [ lbf/mph ]	C [ lbf/mph <sup>2</sup> ]	Tyre
X5 xDrive35d	58.6	-0.446	0.03632	Basis

12.2.3.3. Electric Dynamometer Set Coefficients

Automatic Transmission	a [ lbf ]	b [ lbf/mph ]	c [ lbf/mph² ]	Tyre
X5 xDrive35d	24.2	-0.131	0.03222	Basis

## 13. Projected Sales

Refer to Common Section for Model Year 2016, Section 16.

## 14. Request for certification

We herewith apply for the Federal Certificate of conformity and the ARB Executive Order for the Test Group GBMXT03.0N57.

The mentioned Test Group complies with all applicable regulations contained in 40 Code of Federal Regulations Part 86 and the California Code of Regulations.

Andreas Eder

## **15.** Other Information

15.1. Label according to 40 CFR § 86.1807-01 and according to California Motor Vehicle Emission Control Specifications.

DRAFT - Inverted Representation

	che Motoren Werke AG ION CONTROL INFORMATION
Conforms to regulations:	2016 MY
U.S. EPA: Tier2 - Bin5 LD	T CA OBD II Fuel: Diesel
California: LEVII - ULEV	LDT CA OBD II Fuel: Diesel
No adjustments needed.	DFI, TC, CAC, EGR, EGRC, SCRC, DPF, NOXS(2), HO2S(2), NAC, PMS
Group: GBMXT03.0N57	8 590 689

Original representation

Base: Black Characters: Silver

## 17. California ARB Information

17.1.	Statements	Refer to Common Section, Section 17
17.1.1.	Driveability	Refer to Common Section, Section 17
17.1.2.	Label Durability	Refer to Common Section, Section 17
17.1.3.	Fill Pipe	Refer to Common Section, Section 17
17.1.4.	Production Vehicles versus Test Vehicles	Refer to Common Section, Section 17
17.1.5.	Continuity of Emissions	Refer to Common Section, Section 17
17.1.6.	I/M Test Procedure Statement	Refer to Common Section, Section 17
17.1.7.	High Altitude Requirements	Refer to Common Section, Section 17
17.1.8.	Warranty	Refer to Common Section, Section 17

- 17.2. Evaporative Emission Deterioration
- 17.3. Engine calibration software identification

not applicable

Engine Code	Vehicle Model	Trans. Type	Ignition (ECM/PCM) Part No. *) CalID.	EGR System Part-No.	Diesel Particulate Filter Part No.*	NOx Absorber Catalyst Part No.*
3.0-N57-F15X	3.0-N57-F15X X5 xDrive35d S8 06501192 HD-AGR-Cooler: 7 810 871		Valve: 7 810 871 HD-AGR-Cooler: 7 823 210	857	1007	
3.0-1137-1137	V2 YDUNG220	30	00301192	AGR-additional Cooler: 8 513 693	8571822	8571820

\*) Initial part numbers only, for update refer to Part 2 of application.

## 18. High Priced Parts List

X5 xDrive35d	CHARGE AIR COOLER
	CONNECTION PIPE (CHARGE AIR)
	CYLINDER HEAD COVER GASKETS
	DELIVERY UNIT W/IN-TANK FUEL PUMP
	DIESEL PARTICULATE FILTER
	EGR VALVE (CONNECTS TO INTAKE MANIFOLD)
	ENGINE CONTROL MODULE (DME)
	EXHAUST COOLER FOR EGR
	EXHAUST MANIFOLD
	EXHAUST MANIFOLD GASKET
	EXHAUST PIPE (BETWEEN DPF AND SCR)
	EXHAUST PIPE W/ SCR CATALYST
	FUEL INJECTOR
	FUEL PRESSURE REGULATING VALVE
	GASKET, DPF INLET
	GASKET, TURBO TO EXHAUST MANIFOLD
	HIGH-PRESSURE FUEL PUMP
	INTAKE MANIFOLD W/ FLAP CONTROL METERING UNIT, SCR
	NOX SENSOR
	PRESSURE ACCUMULATOR (FUEL RAIL)
	PROCESSING UNIT, SCR
	PUMP UNIT, SCR
	SCR FILLER TUBE
	SCR REAGENT RESERVOIR
	SUPPLY MODULE, SCR
	THROTTLE BODY
	TORQUE CONVERTER
	TRANSMISSION CONTROL MODULE
	TURBOCHARGER
	VACUUM PUMP

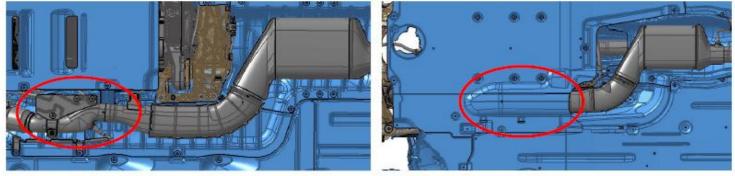


# Tamper Resistant Design

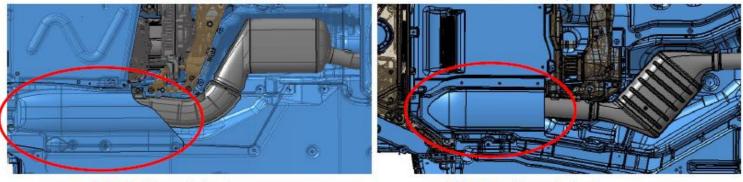
Following measures are taken for the models with N47/N57 Diesel engines to ensure tamper proof design. These measures are taken over from previous certified models with M57 engines produced until MY 2013.

i. Underbody Cover

- The models 3-series, 5-series, X3 and X5 are tampering proof equal to the previous models.
- The whole DEF supply system is behind covers.
- The access to the dosing injector is restricted with special screws like the old 3 series.
- The dosing line was changed from rubber hose to a rigid PA tube to avoid tampering of the line.



X3 28d with anti-tampering cover with special screws 540d, 740d with underbody cover with special screws



328d with underbody cover with special screws

X5 35d with underbody cover with special screws

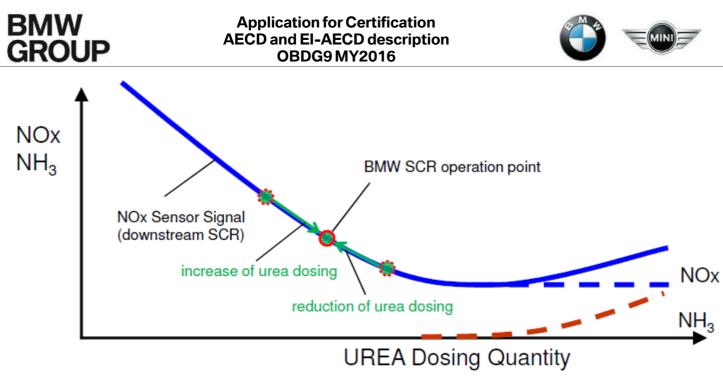
ii. DEF Incorrect Media Detection

The system involves driver notification for 200 miles, followed by no restart. This concept used for previous certified models with M57 engines is carried over to all models using N47/N57 Diesel engines.

# Ammonia Slip

To control ammonia slip the following sensor information and corresponding control strategies are used:

- Based on the BMW SCR dosing strategy, ammonia slip is avoided (SCR operation point).
- BMW uses 2 NOx Sensors, one upstream, the other one downstream of the SCR catalyst.
- With these NOx Sensors ammonia slip is avoided by a continuous efficiency control system (SCR Adaption).



SCR adaption logic N47/N57 Diesel engines

## SCR Tank Size MY 2016 Models

Vehicle	DEF tank volume in liter	DEF tank volume in gallon
328d	17.3	4.49 gal
535d	16.7 l	4.23 gal
X3 xDrive28d	18.0 l	4.76 gal
X5 xDrive35d	28.2 l	7.40 gal

## **DEF Consumption Rate And Refill Interval**

**DEF** Consumption

Due to the increased efficiency of the N47, N57 Diesel engines a 15 to 20% reduction of DEF consumption is achieved.

#### **DEF Refill Interval**

The expected range before DEF needs to be refilled is about 12,000-17,000 miles (dependent on vehicle type and driving behaviour). The service range is max. 10,000 miles until refill.





## **DPF Regeneration Strategy**

## 1. General description of the AECD

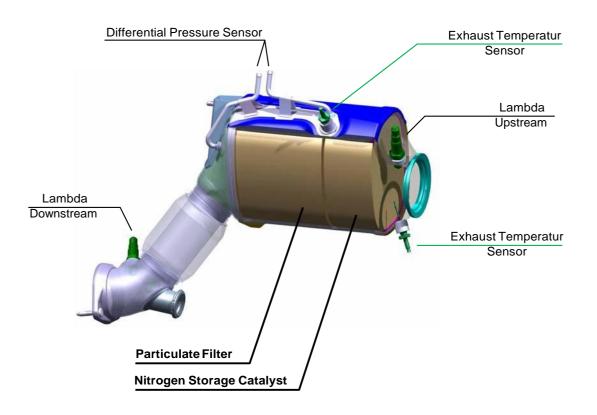
The engine is equipped with a platinum palladium coated diesel particulate filter (DPF). A ceramic wall- flow monolith filter is used. In front of the DPF a ceramic-substrate nitrogen storage catalyst (NSC) is arranged which is also coated with platinum, palladium and rhodium.

DPF Regeneration Strategy:

Since the DPF has a limited soot load capacity it has to be regenerated periodically. Therefore the ECU analyzes the load level of the DPF and starts the regeneration mode when a certain soot load limit is reached. The activation of regeneration is determined by the following parameters:

Differential pressure of the DPF Driving conditions since last regeneration

In order to oxidize the collected soot inside the DPF, the exhaust temperature has to be raised above 550°C. To ensure regeneration feasibility under all driving conditions several temperature management measures have to be implemented to increase the exhaust gas temperature.







## 2. Parameters sensed and controlled

DPF Regeneration	DPF RGN control
Air Flow Sensor	x
Engine Coolant Temperature Sensor	x
Engine Speed Sensor	<b>x</b>
Intake Air Temperature Sensor	<b>X</b>
Ambient Pressure Sensor	X
Boost Pressure Sensor	x
Throttle Valve	x
EGR Valve	X
Swirl Valve	X
DPF Differential Pressure Sensor	x
Fuel Pressure Sensor	x
Gear Information	x
Exhaust Gas Temperature Sensor NSC Upstream	x
Exhaust Gas Temperature Sensor DPF Upstream	X
Vehicle Speed	x
Fuel Quantity	x



3. Base control

## 3.1 Analyzing differential pressure of the DPF

The DPF is equipped with a pressure sensor which continuously monitors the differential pressure in the DPF. The differential pressure is standardized by the calculated exhaust volume flow. The soot load of the DPF is calculated from the standardized differential pressure.

The input parameters are:

- Exhaust volumetric flow (calculated with air mass flow, EGR mass flow, fuel quantity)
- Exhaust gas temperature sensor upstream DPF
- DPF differential pressure

## 3.2 Analyzing of driving conditions since last regeneration

The ECU monitors the distance driven since last regeneration with a certain mile limit. The mile-limit is calculated from the driving profile of the vehicle. The input parameters are:

- Average vehicle speed since last regeneration
- Average length of driving cycles since last regeneration

## 3.3 DPF Regeneration

The DPF Regeneration consists of two steps:

- Light-off mode
- Regeneration mode

Whenever regeneration is activated, the engine operation changes to light-off mode. When the NSC temperature is above light-off and the engine coolant temperature has reached 60°C the regeneration mode is activated. The impact on tailpipe emissions is considered in the additive adjustment factors (AAF).



## 3.4 Engine operation in Regeneration

## 3.4.1 Light-Off mode

In light-off mode the engine operation parameters are changed towards lower air mass and delayed combustion to achieve higher exhaust gas temperatures for sufficient exothermic reaction on the NSC. If the temperature upstream of the NSC rises above 400°C the ECU switches from light-off mode to NSC-regeneration mod

In light-off mode the following parameters are modified:

- 1. Air mass
- 2. EGR ratio
- 3. Boost pressure
- 4. Swirl control
- 5. Fuel injection timing of main and post injections
- 6. Fuel injection quantities of main and post injections
- 7. Injection Pressure

#### 3.4.2 Regeneration mode

In regeneration mode the engine operation parameters are changed towards lower air mass and delayed combustion (more than in light-off mode) to achieve exhaust gas temperatures above 580°C. In regeneration mode the following parameters are modified:

- 1. Air mass
- 2. EGR ratio
- 3. Boost pressure
- 4. Swirl control
- 5. Fuel injection timing of main and post injections
- 6. Fuel injection quantities of main and post injections
- 7. Injection Pressure
- 1. Air mass set-point base value is calculated from engine speed and fuel quantity. Depending on ambient pressure the set-point value is corrected to maintain a stable combustion at high altitude. The set point value is corrected to maintain stable combustion at high altitude and low temperature.
- 2. The desired EGR ratio is calculated from engine speed and fuel quantity. Depending on ambient pressure and intake air temperature the set point value is corrected to maintain stable combustion at high altitude and low temperature.
- 3. The boost pressure desired value is calculated from engine speed and fuel quantity. Depending on ambient pressure and intake air temperature the set point value is corrected to ensure the maximum turbo charger speed boundary and stable combustion at low temperature.





- 4. The fuel rail pressure desired value is calculated from engine speed and fuel quantity.
- 5. The set-point value for the swirl-control actuator is calculated out of engine speed and fuel quantity.
- 6. The fuel injection timing calculation is based on engine speed and desired injection quantity. At low ambient pressure the fuel injection timings and post injection quantities are modified to ensure exhaust gas temperatures below the turbocharger temperature limit.

#### 4. Restriction Strategy

The regeneration works within a defined range of engine coolant temperature, exhaust gas temperature upstream of the NSC, exhaust gas temperature upstream of the DPF and ambient pressure. Because the DPF is furthermore able to store soot outside these limits there is no impact on tailpipe emissions.

The limits are defined as follows:

- 1.  $60^{\circ}C \le engine \ coolant \ temperature \le 110^{\circ}C$
- 2.  $220^{\circ}C \le exhaust gas temperature NSC upstream \le 750^{\circ}C$
- 3. ambient pressure > 600hPa
- 1. The lower engine coolant temperature limit is necessary to ensure stable combustion. The higher limit protects the engine against thermal damage.
- 2. The lower limit of exhaust gas temperature upstream the catalyst ensures sufficient exothermic reaction inside the NSC and DPF. The upper limit of 750°C is used as thermal protection against damage of the NSC and DPF. This temperature occurs only in case of engine malfunctions.
- 3. The regeneration mode is disabled below 600hPa ambient pressure due to critical speed of the turbocharger.





## Exhaust Gas Recirculation - EGR

### 1. General description of the AECD

In order to achieve the emission targets for diesel vehicles it is necessary to reduce the emissions of nitrogen oxide (NOx). Diesel engines operate in lean-burn conditions. Therefore standard exhaust gas aftertreatment with a three-way-catalytic converter, as used in standard gasoline applications, will not operate properly. The target is to minimize the raw NO<sub>X</sub> emissions by optimizing the combustion process. Cooled exhaust gas, mixed with fresh intake air, is used to fulfil these requirements.

The exhaust gas recirculation (EGR) system consists of EGR valve, EGR cooling devices, pipes and sensors. Activating and rating the EGR is controlled by the ECU and must consider several conditions such as ambient temperature, altitude, engine temperature, boost pressure, engine speed and injection quantity. The required quantity of recirculated exhaust gas is calculated using numerical flow models. The EGR application is vehicle specific and has to be restricted in terms of efficiency, overall emissions and engine protection.

#### EGR valve control Target set value EGR Control EGR control Air Flow Sensor х Х Intake Air Temperature Sensor Х Charge Air Cooler Temperature Downstream Х Engine Coolant Temperature Sensor Х Х **Engine Speed Sensor** Х Х Ambient Air Temperature Sensor Х Ambient Pressure Sensor Х Х Χ Boost Pressure Sensor Х Х Exhaust Gas Pressure Sensor Х Х Temperature Sensor EGR Cooler Downstream Х Fuel Quantity Х Status Regeneration active Х Х Х Position Sensor EGR Valve Х Х Position Sensor Throttle Valve Х Х

#### 2. Parameters sensed and controlled



## 3. Base control

The exhaust gas recirculation is controlled via the EGR valve and the throttle valve. EGR is predefined as a percentage of EGR related to fresh air. The set value for the EGR valve is a pulse duty factor in the range of 0-100%. The EGR ratio is modulated to an optimum level of NO<sub>X</sub> in relation to growing particulate emissions. The configuration of the EGR map reflects a typical diesel application considering this NO<sub>X</sub>-particulate trade-off with high rating on part load conditions and a reduced content of exhaust gas on high load condition.

Engine speed and injection quantity are the main parameters for setting the required EGR ratio. Of those, and integrated recorded parameters like back and boost pressure, gas and air temperature in different positions, coolant temperature and ambient conditions (altitude and temperature), the rate is defined from the map and converted into a set value for the valve. The proposed EGR strategy is to control the exhaust emissions over a wide range of environmental and driving conditions.

Unfavorable conditions can result in a change of strategy by reducing or shutting off the AECD due to increasing hydrocarbons, carbon monoxide, NOx, particulate emission. Fuel consumption, driveability and the long term engine protection have to be considered. These possible interventions on the base strategy of using EGR are classified in:

- a) Engine start strategy
- b) Engine warm up strategy
- c) Ambient influence strategy
- d) Engine and part protection

## 4. Restriction strategy

a) Engine start strategy

After engine start the EGR will be turned on with a short delay time which depends on the coolant temperature. To avoid a degradation of starting ability and misfire the lead time for EGR activation is related to the coolant temperature in a linear behaviour.

b) Engine warm up strategy

In engine warm-up conditions, the EGR is activated in relation to point a). During cold conditions the internal heat transfer can delay ignition and as a consequence suboptimal combustion will increase overall emissions. Due to this the EGR ratio is ramped in relation to the coolant temperature.





- c) Ambient influence strategy
- Influence on altitude:

With increasing altitude the ambient air density decreases and as a result the amount of oxygen in the cylinder is reduced. The  $NO_X$ -PM trade-off is shifted to increased particulate emissions caused by incomplete combustion. This effect is avoided by rating the EGR towards lower ratios at lower barometric pressure.

- Influence on intake air temperatures:

To avoid deterioration of the combustion efficiency under cold ambient temperatures, it is necessary to restrict the EGR ratio in relation to intake air temperature.

d) Engine and part protection

The purpose is to protect the engine against damage resulting from overheating and the collapse of the overall cooling system.

#### **5.** Application on restrictions

- a) After engine start below 0°C coolant temperature the first 3 sec are w/o EGR After engine start above 5°C coolant temperature the first 0,3 sec are w/o EGR
- c) Above an altitude of 800 hPa the EGR is ramped down (=0 below 740hPa)
- d) At coolant temperature > 120°C EGR is not active.

#### 6. Reasons for restriction

- a) Combustion chamber is too cold for good combustion. Danger of misfire and HC/CO increase.
- b) Combustion chamber is too cold for good combustion. Danger of misfire and HC/CO increase.
- c)  $\$  EGR would lead to too high particle emissions.
- Bad combustion and therefore HC and CO increase in cold conditions.
- d) Part protection. EGR cooler and/or engine could be destroyed due to extensive heat.





## Nitrogen Oxide Storage And Reduction Catalyst - NSC

## 1. General description of the AECD

In order to achieve the emission targets for diesel vehicles it is necessary to reduce the emissions of nitrogen oxide (NOx). Diesel engines operate usually in lean-combustion. Therefore standard exhaust gas aftertreatment with a three-way-catalytic converter, as used in standard gasoline applications, will not operate properly. The target is to minimize the engine out NO<sub>x</sub> emissions by using a *nitrogen oxide storage and reduction catalyst*(NSC).

Figure 1 shows the chemical principles of the NSC-System. The NSC is coated with platinum, palladium and rhodium. In lean combustion the NOx is stored in the catalyst. During rich combustion the NOx is reduced to  $CO_2$ ,  $N_2$  and  $H_2O$ . The catalyst also stores sulphur dioxide (SO<sub>2</sub>) in the catalyst and reduces the available NOx-storage-capacity. The stored SO<sub>2</sub> must be reduced in periodical intervals (desulfurization). This happens during the particulate filter regeneration in hot rich combustion.

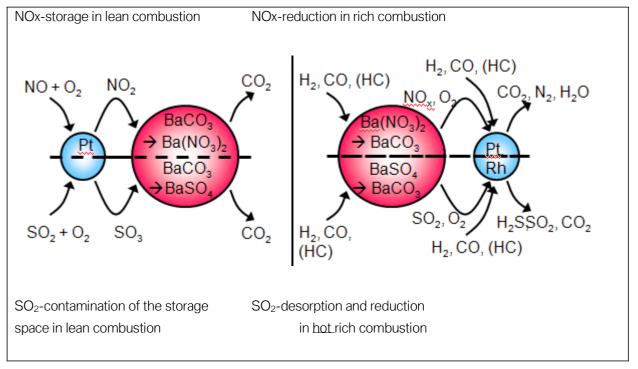


Figure 1





Figure 2 shows the components of the NSC system. The functions and sensors are shown in table 1 (NSC functions and used sensors).

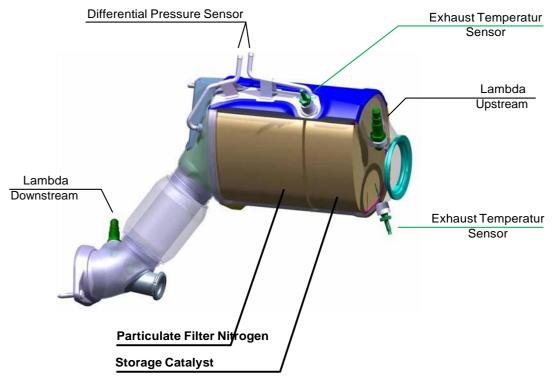


Figure2





## 2. Parameters sensed and controlled

Table 1				
1	NSC	NSC-Model	NOx-Reduction	SOx-Reduction
Air Flow Sensor			x	x
Intake Air Temperature S	ensor		x	x
Charge Air Cooler Temp	erature Downstream		x	x
Engine Coolant Tempera	ture Sensor		x	x
Engine Speed Sensor			x	x
Ambient Pressure Senso	r		x	x
Boost Pressure Sensor			X	x
DPF Differential Pressure	Sensor			x
Exhaust Gas Pressure Se	nsor		x	x
Injection Quantity			x	x
Status DPF-Regeneratio	n active			x
Exhaust Gas Temperatur	e Sensor SCR Upstream		x	
Exhaust Gas Temperatur	e Sensor NSC Upstream	x	x	X
Lambda Oxygen Sensor	NSC Upstream	x	x	x
Lambda Oxygen Sensor	CSF Downstream	x	x	
Exhaust Gas Mass Flow		x		
Engine out NOx model		x		
Engine Operation Point		x	x	x



3. Base control

### 3.1. Model of the NOx Trap

The efficiency of the NOx Trap depends on the amount of NOx that is stored in it. In order to determine the state of the NOx Trap, there is a load and an unload model. The load model calculates continuously the NOx mass flow which the NOx Trap caches.

The input variables are:

- Engine out NOx mass flow
- Already stored NOx mass
- Stored sulphur mass
- Temperature of the NOx Trap
- Exhaust gas mass flow
- Aging condition of the NOx Trap

During rich mode the NOx Trap is regenerated and the stored NOx is converted. The amount of stored NOx is reduced continuously, which is mapped with an unload model.

The input variables are:

- Engine operation point
- Temperature of the NOx Trap
- Exhaust gas mass flow
- Lambda pre and post NOx Trap

When a full regeneration is detected by the lambda sensor after the NOx Trap, the stored NOx mass is set to zero.

#### **3.2.** NOx- Reduction - Rich Mode

In rich mode the engine operation parameters are changed towards lower air mass and delayed combustion to achieve a low residual oxygen level and to increase the carbon monoxide level. In the rich mode the following parameters are modified:

- 1. Air mass
- 2. EGR ratio
- 3. Boost pressure
- 4. Swirl control
- 5. Fuel injection timing of main and post injection
- 6. Fuel injection quantities of main and post injection
- 7. Injection pressure
- 8. Operation point
- 1. Air mass set-point base value is calculated from engine speed and fuel quantity. Depending on intake air temperature the set-point value is corrected to maintain stable combustion at low temperature.





- 2. The desired EGR ratio is calculated from engine speed and fuel quantity. Depending on intake air temperature the set-point value is corrected to maintain stable combustion at low temperature.
- 3. The boost pressure desired value is calculated from engine speed and fuel quantity. Depending on ambient pressure and intake air temperature the set-point value is corrected to ensure the maximum turbo charger speed boundary and stable combustion at low temperature.
- 4. The set-point value for the swirl-control actuator is calculated from engine speed and fuel quantity.
- 5. The fuel injection timing calculation is based on engine speed and desired injection quantity. Depending on intake air temperature the set-point values are corrected to maintain stable combustion at low temperature.
- 6. See 5.
- 7. The fuel pressure desired value is calculated from engine speed and fuel quantity.

Depending on intake air temperature the set-point value is corrected to maintain stable combustion and an equivalent noise level at low temperature.

8. The enabled operating points are depending on ambient pressure due to critical operation points of the turbo charger and intake air temperature to ensure the required exhaust gas constitution and stable combustion.

## 3.3. SOx-Reduction

An efficient SOx-Reduction needs a high NSC temperature at rich exhaust gas conditions. To use the high NSC temperatures SOx-Reduction is performed during each DPF-Regeneration and uses the Rich- Mode to provide rich exhaust gas.

The modified parameters are those of the rich-mode (see 3.2.).

## 4. Restriction strategy

## 4.1. NOx-Reduction

The NOx-Reduction works within a defined range of engine coolant temperature, a model based NSC temperature, intake air temperature and ambient pressure.

The limits are defined as follows:

- 1.  $50^{\circ}C \le engine \ coolant \ temperature \le 104^{\circ}C$
- 2.  $-30^{\circ}C \le intake air temperature$
- 3. Model based NSC temperature  $\leq 630 \,^{\circ}$ C
- 4. ambient pressure > 700hPa





- 1. The lower engine coolant temperature limit is necessary to ensure stable combustion. The higher limit protects the engine against thermal damage.
- 2. The lower limit of intake air temperature is necessary to ensure stable combustion and the required exhaust gas constitution. The higher limit protects the engine against thermal damage.
- 3. The upper limit of 630°C is due to the reduced storage capability at high temperatures.
- 4. The regeneration mode is disabled below 700hPa ambient pressure due to critical speed of the turbocharger.

#### 4.2. SOx-Reduction

The SOx-Reduction works within a defined range of engine coolant temperature, a model based NSC temperature, intake air temperature and ambient pressure.

The limits are defined as follows:

- 1.  $50^{\circ}C \le engine \ coolant \ temperature \le 104^{\circ}C$
- 2.  $-30^{\circ}C \le$  intake air temperature
- 3.  $550^{\circ}C \le Model based NSC temperature \le 700^{\circ}C$
- 4. ambient pressure > 700hPa
- 4. See 4.1. 1.
- 5. See 4.1. 2.
- 6. The lower limit of model based NSC temperature ensures sufficient reaction inside the NSC. The upper limit of 700°C is used as thermal protection against damage of the NSC.
- 7. See 4.1. 4.





# Selective Catalytic Reduction (SCR)

## 1. General Description of the AECD

The SCR system is used to reduce nitrogen oxides (NOx) by dosing urea into the exhaust gas. Ammonia is a product of a thermolysis and hydrolysis reaction after the injection of urea into the exhaust gas and reacts in the SCR catalyst with NOx to form water and nitrogen.

In order to cope with the dynamic effects the SCR catalyst is able to store ammonia. Dosing of urea (refilling of catalyst) is calculated considering raw NOx emissions, modeled SCR catalyst efficiency and the amount of stored ammonia. Additionally an adaptive function guarantees high efficiency in the long term.

Figure 1 shows the control scheme of the SCR system. The functions and sensors are shown in table 1 (SCR functions and used sensors).

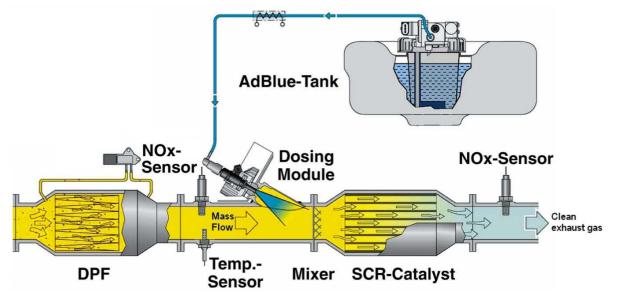


figure 01 Figure 1: Control scheme of the SCR system

2. Parameters sensed and controlled



SCR System				
Engine Speed				X
Ambient Air Temperature Sensor				x
NOx Sensor SCR Upstream	x	x	x	ļļ
NOx Sensor SCR Downstream			x	
Exhaust Gas Temperature Sensor SCR Upstream		x	X	x
Exhaust Gas Mass Flow		x	x	
Urea Tank Temperature				x
Status Dosing Readiness				x
Fuel quantity			X	

figure 01



## 3. Base Control

a) Dosing strategy SCR – dosing amount

The demand of ammonia in the SCR catalyst is computed continuously in the engine control unit depending on measured raw NOx emission and exhaust gas mass flow. Used ammonia for reduction of NOx to water and nitrogen is calculated with the SCR catalyst efficiency model. Balancing demanded and used ammonia determines the amount of stored ammonia in the SCR catalyst and the amount of dosed urea.

Furthermore the desired amount of ammonia has to be limited at low temperatures in respect to the evaporation heat. Due to high dosing amounts at low temperatures urea can not be evaporated completely and liquid residues in the exhaust pipe may occur. At high exhaust gas mass flows time for vaporization is limited and so the dosing amount has to be limited in order to use the urea most efficiently.

b) Dosing strategy SCR - catalyst efficiency model

Dependent on the measured values of raw NOx, temperature upstream of the SCR catalyst, modelled amount of stored ammonia and exhaust gas mass flow the catalytic efficiency is determined.

c) Dosing strategy SCR – long term adaptation

The adaptation is a function to guarantee long term efficiency. Therefore the NOx-sensor downstream of the SCR catalyst is compared to the calculated value downstream of the SCR catalyst. If deviations occur, the dosing amount is corrected temporarily. The systematic of these corrections are evaluated and an adaptation factor is applied on the dosing amount.

d) Dosing system release conditions

To release pressure build up engine speed has to be above 600 rpm (engine running), the temperature upstream of the SCR catalyst has to exceed 90°C and urea may not be frozen. This depends on measured values of ambient air temperature and urea tank temperature. After pressure build up urea pump pressure has to be 6000hPa to finally release dosing.



## 4. Restriction strategy

To ensure the function of the SCR system over lifetime, to protect its components against damage and to reach optimum emissions there are some conditions or strategies where the SCR system works in a reduced way.

These conditions or strategies are:

- a) Engine warm up
- b) Cold ambient temperature
- c) Limitation of urea injection
- d) Deactivation of adaptation

#### 5. Restriction calibration

a) Engine warm up

- Temperature of SCR catalyst below light off:

At engine cold start the temperature of the SCR catalyst is too low for a reaction of the reductant with NOx (catalyst light off). Furthermore injection of urea would lead to an additional cooling of the SCR catalyst and further delay of catalyst light off. For that reason urea is not injected until the temperature upstream of the SCR catalyst is above 170°C.

- Urea supply system release:

Pressure build up is not activated until the exhaust gas temperature upstream of the SCR catalyst has reached more than 90°C. Because the urea dosing begins to start at temperatures of 170°C upstream of the SCR catalyst this strategy has no impact on the emissions.

#### b) Cold ambient temperature

Depending on the urea temperature in the urea tank a defrost time is set for the heating prior to activating the urea pump. Heating starts below -5°C.

At a urea temperature of -15°C urea will be heated for 20min prior to pump activation. At -25°C this time is extended to 45min.

c) Limitation of urea injection

The amount of urea which can be vaporized is limited by two main factors,

the temperature of the exhaust gas and the exhaust gas mass flow. If the temperature is low the amount of urea which can be vaporized is limited. At high exhaust gas mass flow the amount of useful urea is also limited due to insufficient vaporization time.

d) Adaptation not active

The adaptation is based on an SCR catalyst efficiency model and is not active at exhaust gas temperature upstream of the SCR catalyst below 220°C and above 350°C because the SCR catalyst efficiency cannot be modelled accurately enough. The reason is a high gradient of the SCR catalyst efficiency depending on small temperature variance. The adaptation compensates long term deviations, singular deactivations have no direct influence on emissions.

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## 6. Wrong medium detection

There are two strategies implemented to detect wrong Diesel Exhaust Fluid

- a) Detection by SCR efficiency diagnostic
- b) Continuous monitoring by SCR adaptation
- a) Detection by SCR efficiency diagnostic:

This method was introduced by BMW starting with 2009MY. After the refill detection of the active DEF-tank, the SCR efficiency diagnostic is started. There will be a strong dilution of DEF, if the active and passive tanks are filled with large amount of water. This will be detected by the SCR efficiency diagnosis. The driver inducement is started using the warning sequence. The miles count down starts and is displayed to the driver with the message:

#### b) Continuous monitoring by SCR adaptation

The deviation from the optimum operation point is detected by NOx Sensor. An adaptation is performed for compensation. The ammonia cross sensitivity of the sensor is used also. Illustrated in figure 2. This calculated adaptation factor is monitored. Diluted DEF can be compensated by higher dosing quantity and leads to an increased adaption factor. The influence of the adaption factor to the emissions is shown in table 2. A System fault is detected when the adaptation threshold is exceeded. The driver inducement is started using the warning sequence. The miles count down starts and is displayed to the driver with the message:

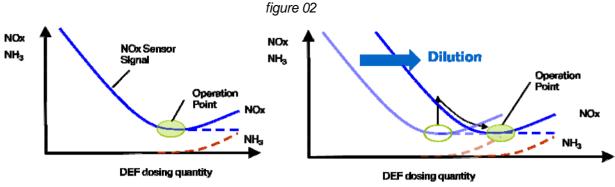


Figure 2: Adaption of the SCR system



## Table 2: Emission impact of wrong DEF and SCR Adaption Factor

- Active tank: full (100%DEF)
- Passive tank: empty, then refilled with water (worst case dilution of passive tank)
- Emission impact of diluted DEF is compensated by SCR Adaption Factor
- Driver inducement is started, when adaption factor > threshold (1,69)

Example given F30, F31:

Distance cumulated [mi]	Active tank DEF [%]	Passive tank DEF [%]	SCRAdaption Factor	NOx [g/mi]	
0	100	0	1,00	0,037	
400	94,2	0	1,05	0,037	Emissions
800	88,4	0	1,13	0,038	within
1200	82,5	0	1,25	0,038	standard
1600	76,7	0	1,31	0,038	(SCR Adaption
2000	70,9	0	1,4	0,039	Factor)
2400	65,1	0	1,51	0,039	
2800	59,3	0	1,60	0,039	
3200	53,5	0	1,7	0,040	Inducement (200mil)
3600	47,6	0	1,7	0,041	
4000	41,8	0	1,7	0,043	
4400	36	0	1,7	0,043	
4800	30,2	0	1,7	0,046	
5200	24,4	0	1,7	0,048	
5600	18,5	0	1,7	0,051	
6000	12,7	0	1,7	0,055	
6400	6,9	0	1,7	0,058	
6800	1,1	0	1,7	0,061	



# **EI-AECD** consideration

For EI-AECD consideration the emission control system was analyzed and the AECD's were

identified. Please refere to the attached documents for AECD description.

By analyzing the AECD's we identified one EI-AECD that is turned off because of engine protection.

All other AECD's are calibrated to the maximum emission efficiency and are not turned off or are not derated.

The EI-AECD that was identified is the EGR disablement above 120°C engine coolant temperature and an ambient pressure of less than 800 hPa. The EI-AECD is justified with the purpose to protect the engine against damage resulting from overheating and the collapse of the overall cooling system.

According to the requirement of tracking engine run time while EI-AECD is active two counters were introduced according to the specifications of 1968.2 (6) run time tracking requirements.

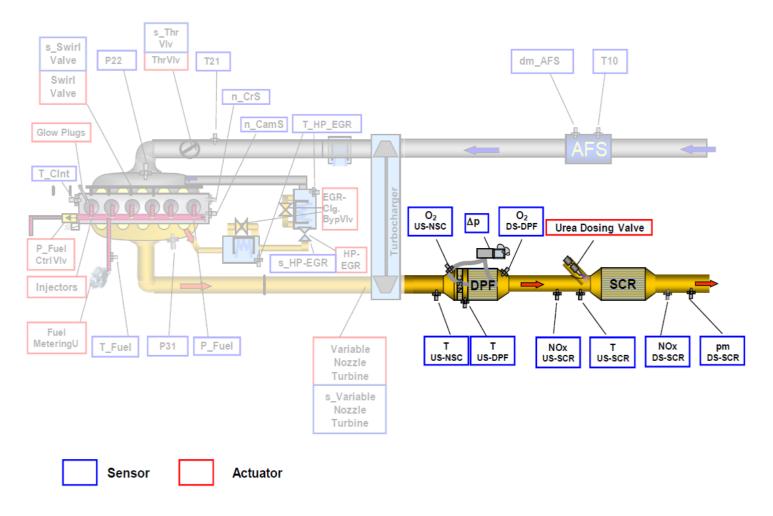
Mode \$01

	PID (hex)
total engine run time	7F
engine run time for AECD	81
- deactivation of EGR due to excessive engine coolant temperature	
- reduction of EGR due to high altitude	



# Diesel Aftertreatment Technology N47, N57 Engines

Schematic view



	AECD description	Sensor	Description	Sensed Parameter Range	Sensor Value High (unit)	Sensor Value Low (unit)	Sensor still working	Failure Detectio	Failure Indicatio	Failure Consequen	Default Mode	Consequence summary
Π	T01: Engine Coolant temperature	Engine Coolant Temperature Sensor	Negative Temperature Coefficient Resistor (NTC). Located in the water jacket of the cylinder block.	High ~ Low (unit) 145 ~ -40 ℃	200 mV	4990 mV	no	OBD	MIL=on and failure code stored	MIL = on Repair requested limited torque	Default Value (79.86°C)	EGR reduced, Engine protection
	T02: Intake air temperature	Intake Air Temperature Sensor	Negative Temperature Coefficient Resistor (NTC). Integrated into air-flow sensor.	155 ~ -50°C	70 mV	4950 mV	no	OBD	MIL=on and failure code stored	MIL = on Repair	Default Value	EGR reduced, Engine protection
	T03: Charge Air Cooler Temperature	Charge Air Cooler Temperature Sensor	Negative Temperature Coefficient Resistor (NTC). Located between charge air cooler and intake manifold.	120 ~ -40°C	200mV	4950 mV	no	OBD	MIL=on and failure code stored	MIL = on Repair	model based value	EGR reduced, Engine protection
perature Sensors	T04: Ambient Air Temperature	Ambient Air Temperature Sensor	Negative Temperature Coefficient Resistor (NTC). Located behind front bumper. Signal transmitted via CAN.	50 ~ -40°C	-	-	-	OBD	MIL=on and failure code stored	MIL = on Repair	Default Value	
	T05: Exhaust Gas Temperature (NSC upstream)	Exhaust Gas Temperature Sensor	Negative Temperature Coefficient Resistor (NTC). Located between turbocharger and Diesel oxygen catalyst.	800 ~ -40°C	49 mV	4980 mV	no	OBD	MIL=on and failure code stored	MIL = on Repair requested	model based value	DPF-Regeneration disabled, Engine and after treatment system protection
Tem	T06: Exhaust Gas Temperature (DPF upstream)	Exhaust Gas Temperature Sensor	Negative Temperature Coefficient Resistor (NTC). Located between Diesel oxygen catalyst and Diesel particulate filter.	800 ~ -40°C	49 mV	4980 mV	no	OBD	MIL=on and failure code stored	MIL = on Repair	model based value	
	T07: Exhaust Gas Temperature (SCR upstream)	Exhaust Gas Temperature Sensor	Negative Temperature Coefficient Resistor (NTC). Located upstream the SCR (Selective Catalyst Reduction) catalyst.	800 ~ -40°C	49 mV	4980 mV	no	OBD	MIL=on and failure code stored	MIL = on Repair	model based value	DEF Dosing based on temperature model value
	T08: Temperature EGR Cooler Downstream	Exhaust Gas Temperature Sensor	Negative Temperature Coefficient Resistor (NTC). Located downstream the EGR cooler.	550 ~ -50°C	200 mV	4980 mV	no	OBD	MIL=on and failure code stored	MIL = on Repair requested	Default Value (40.95°C)	EGR reduced, Engine protection; after-treatment system protection
	T09: Urea Tank Temperature	Urea Temperature Sensor	The T-Sensor is integrated in the DEF supply module and located inside of the active tank.	80 ~ -40°C	102000 µs	20000 µs	no	OBD	MIL=on and failure code stored	MIL = on Repair	Default Value	
d sensors	S01: Engine speed	Magneto Resistive Sensor	Scanning the teeth of a reference wheel, directly attached to the crankshaft. The change of the magnetic flux is processed by the ECM.	-	-	-	no	OBD	MIL=on and failure code stored	MIL = on Repair requested limited torque and power / no	model based value	
Spee	S02: Vehicle speed	Inductive Impulse Sensor	The amplified signal of the ABS-Sensors of wheels is processed by the ECM.	-		-	-	OBD	MIL=on and failure code stored	MIL = on Repair requested limited torque	model based value	
	X01: Air Flow	Hot-film mass air-flow sensor (HFM)	The HFM is integrated in the induction system and located between the air filter and turbo charger.	800 ~ -35 kg/h 1168.6 ~ 1 kg/h	71.4 μs 71.4 μs	833.35 µs 909 µs	no	OBD	MIL=on and failure code stored	MIL = on Repair requested limited torque	-	EGR off, DPF-Regeneration disabled, NSC-Regeneration disabled, Engine protection and after-treatment system protection,
	X02: Ambient Pressure	Pressure Sensor	The Ambient Pressure Sensor is located in the ECM housing.	1200 ~ 280 hPa	4970 mV	200 mV	no	OBD	MIL=on and failure code stored	MIL = on Repair requested limited torque and	Default Value (800.00 bPa)	EGR switched off to prevent wrong EGR rate, DPF-Regeneration disabled, Engine protection and after-treatment system protection, power limitation
	X03: Boost pressure	Pressure Sensor	The Boost Pressure Sensor measures the turbo charger generated pressure in the intake manifold.	4438 ~ 63 hPa	4751 mV	70 mV	no	OBD	MIL=on and failure code stored	MIL = on Repair requested limited torque	Default Value (900.00 hPa) and open loop control	EGR switched off to prevent wrong EGR rate, DPF-Regeneration disabled, Engine protection and after-treatment system protection,
	X04: CSF Differential Pressure	Pressure Sensor	The DPF Differential Pressure Sensor measures the pressure drop across the Diesel Particulate Filter.	1000 ~ -100hPa	4800 mV	152 mV	no	OBD	MIL=on and failure code stored	MIL = on Repair	Depending on the severity of the fault: 1)EGR reduced or 2)Regeneration disabled	1)EGR reduced 2)DPF- Regeneration disabled, Engine protection and after- treatment
ary sensors	X05: Fuel Pressure	Pressure Sensor	The Fuel Pressure Sensor measures the rail pressure of the common rail injection system.	2210000 ~ 0hPa	3169mV	131mV	no	OBD	MIL=on and failure code stored	MIL = on Repair requested limited torque	none	DPF-Regeneration disabled, Engine protection and after-treatment system protection
Auxili	X06: Gear Information	-	The Gear Information is reported by CAN from Transmission Control Unit to the ECM.		-	-	-	OBD	MIL=on and failure code stored	MIL = on Repair	model based value	
	X07: Exhaust Gas Pressure	Pressure Sensor	The Exhaust Gas Pressure Sensor measures the pressure in the exhaust manifold.	5000 ~ 600 hPa	4800 mV	200 mV	no	OBD	MIL=on and failure code stored	MIL = on Repair requested limited torque	Default Value (500hPa)	EGR switched off to prevent wrong EGR rate, Engine protection, power limitation
	X08: NOx Concentration (SCR upstream)	NOx Sensor	The Sensor measures the NOx concentration in the exhaust gas upstream the Selective Catalytic Reduction Catalyst.	-	1650 ppm	-100ppm	no	OBD	MIL=on and failure code stored	MIL = on Repair	model based value	
	X09: NOx Concentration (SCR downstream)	NOx Sensor	The Sensor measures the NOx concentration in the exhaust gas downstream the Selective Catalytic Reduction Catalyst.	-	1650 ppm	-100ppm	no	OBD	MIL=on and failure code stored	MIL = on Repair	none	
	X10: Lambda_0 (NSC upstream)	Lambda Sensor	The Sensor measures the AF ratio in the exhaust gas upstream the NOx - Storage Catalyst.	air ~ 0.65	2.53mA	-2.45mA	no	OBD	MIL=on and failure code stored	MIL = on Repair requested limeted torque and	none	NSC-Regeneration disabled, after-treatment system protection
	X11: Lambda_1 (NSC downstream)	Lambda Sensor	The Sensor measures the AF ratio in the exhaust gas downstream the NOx - Storage Catalyst.	air ~ 0.65	2.53mA	-2.45mA	no	OBD	MIL=on and failure code stored	MIL = on Repair	none	
Inducement	I01: Wrong DEF Detection		<ol> <li>After a refill detection of the DEF tank the catalysator efficency is monitored</li> <li>SCR Adaption detects wrong DEF if adaption limit is exceeded</li> </ol>	-		-	-	OBD	MIL=on and failure code stored	MIL = on Repair requested after miles cont down	none	no engine start
	I02: DEF Tank Empty Detection		The level senors indicate the DEF level of the tanks	-	-	-	-	OBD	Warning=on and failure code stored	MIL = on Repair requested after miles cont down	none	no engine start